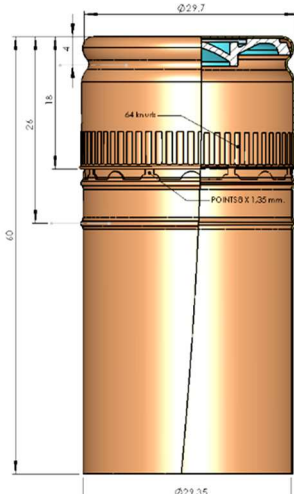

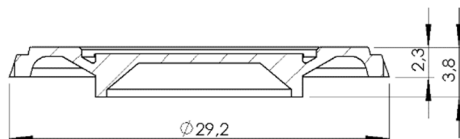


**Alplast**

Closure Technical Specification

Sheet code : 26.05

Denomination: Pilfer Proof Closure BVS 30x60 "Plastic Fitment 30"

Closure Features					
Cap		Liner		Litho code	Offset code
Material	Aluminium	Plastic Fitment 30 "Ridotto"		240.100	241.100
Weight without liner	3.85 g ±5%	Material	LDPE		
Thickness	0.23 mm ±0.01 mm	Weight	0.73 g		
Diameter	30 mm				
Height	60 mm				
Printing Features					
Internal			External		
Varnish	Epoxy - Polyester		External Decoration		Vinyl - Polyester
			Ink		Polyester
Packaging Features					
Units per carton	1200 units		Pallet		800 x 1200 mm
Carton dimensions	594x382x377 mm		Cartons per pallet		20/24
Carton material	Triple corrugated board		External protection		Stretch wrapping
Internal	PE bag		Pallet identification		Label
Identification	Label				
All dimensions are in mm and subject to a tolerance of ± 0.35 mm			Exploded view drawing		
					
					
Date 01/05/2018	Designer Anselma C.A.		Quality Ass. Manager Vacchetto M.		Production Managers Rainero F. / Caporaletti F.

The capping head conditions below are only reference values for internal laboratory tests. Users should adjust the capping head conditions according to the machinery and equipment.

Capping Conditions				
Thread Roller Pressure	6-12 Kg	Liner for gas & sparkling →	Press. Pad : 27.5 x 1.8 mm Maximum hold : 6 bar	Top load : 180/200 Kg
Undertuck Roller Press.	6-12 Kg	Glass Finish : CETIE BVS GME	Opening torque : 6 – 18 lbf.in	

Vinventions reserves the right to modify the technical information reported on this data sheet