

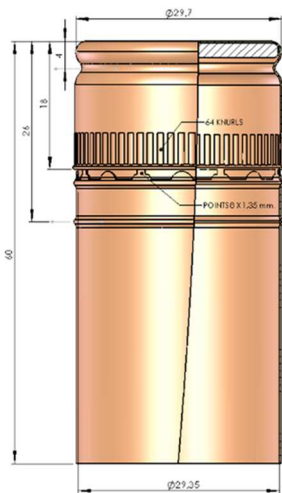
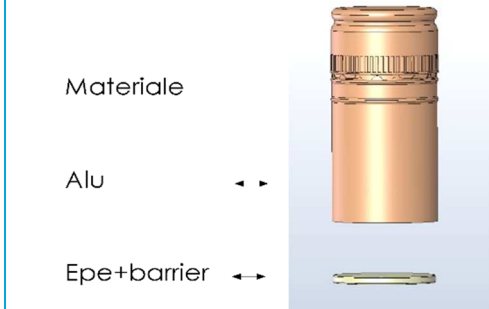
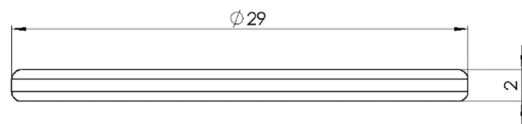


# Alplast

## Closure Technical Specification

Sheet code : 23.04

Denomination: Pilfer Proof Closure BVS 30x60 EPE + Barrier liner

Closure Features					
Cap		Liner		Litho code	Offset code
Material	Aluminium	EPE + Barrier		240.301	241.301
Weight without liner	3.85 g ±5%	Material	EPE + Barrier		
Thickness	0.23 mm ±0.01	Weight	0.39 – 0.47 g		
Diameter	30 mm				
Height	60 mm				
Printing Features					
Internal		External			
Varnish	Epoxy - Polyester	External Decoration		Vinyl - Polyester	
		Ink		Polyester	
Packaging Features					
Units per carton	1200 units	Pallet		800 x 1200 mm	
Carton dimensions	594x382x377 mm	Cartons per pallet		20/24	
Carton material	Triple corrugated board	External protection		Stretch wrapping	
Internal	PE bag	Pallet identification		Label	
Identification	Label				
All dimensions are in mm and subject to tolerance of ± 0.35 mm			Exploded view drawing		
					
					
Date	Designer	Quality Ass. Manager	Production Manager		
01/05/2018	Anselma C.A.	Vacchetto M.	Rainero F.		

The capping head conditions below are only reference values for internal laboratory tests. Users should adjust the capping head conditions according to the machinery and equipment.

Capping Conditions				
Thread Roller Pressure	6-12 Kg	EPE + Barrier liner →	Pressure pad : 27.5x1.8	Top load : 180/200 Kg
Undertuck Roller Press.	6-12 Kg	Glass Finish : CETIE BVS GME	Opening torque: 6 – 18 lbf.in	

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