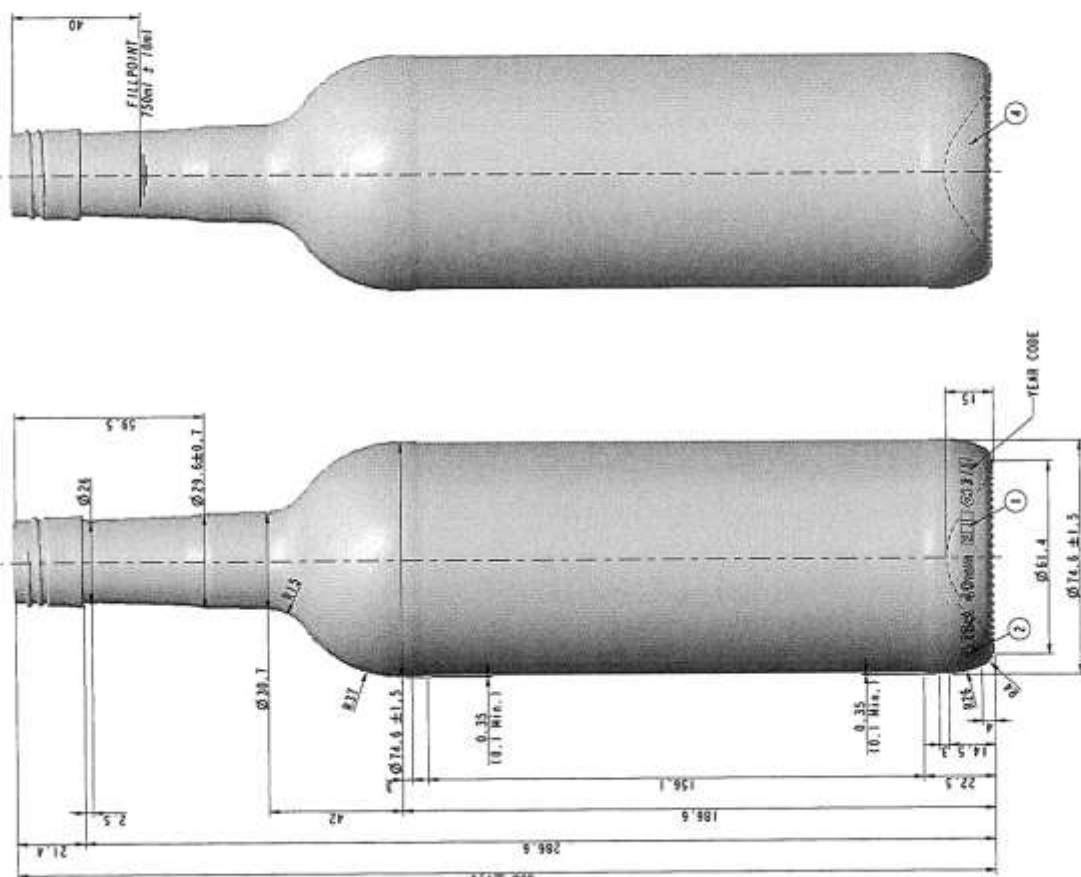
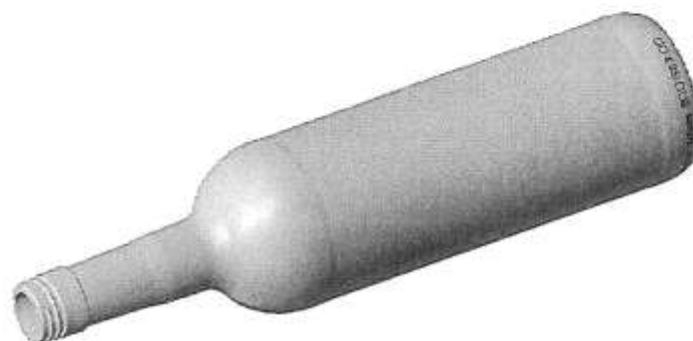
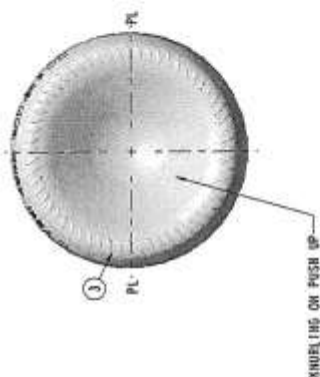


Pure Performance
Packaging
SAFE • RECYCLABLE • SUSTAINABLE

OJ GLASSPACK GmbH & Co. KG
Ochtersheim 70
46027 Osnabrück, Germany
Tel. +49 051 0260-0
+49 051 0260-6

CONTAINER & MOULD ENGINEERING
EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-1 AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-1 WRITTEN PERMISSION.
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.
MANUFACTURING MATERIALS SUPPLY AND FOR ILLUSTRATIVE
PURPOSES ONLY. ALL DIMENSIONS ARE TO CENTER
AND BUILT, DEPENDANT ON LOCAL LEGISLATION.



1 : TOLERANCE
2 : CAVITY IN
3 : STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 : CAVITY CODE
SCALE 1:1

SCALE 3/4

No	DATE	REVISIONS
3	02.09.2011	WEIGHT REDUCED TO 430g DIAMETER AND PUSH UP CHANGED.
2	11.06.2011	DRAWING REVISED.
1	21.06.2011	STIPPLING REVISED.
		DISCONTINUED

CATEGORY	WINE	WINE
MAX VERTICALITY TOLERANCE	± 3.4 mm	MAXIMUM CONTAINER
PURSE GAP MAXIMUM	4.60	PURSE GAP
MINIMUM THROUGH HOLE	7.0 mm	CETIC DATE 28.13.2007
CONTAINER OVERFLOW CAPACITY (BRIMFULL)	762ml APPROX.	MAX FILLED TIME (P)
CONTAINER RATED CAPACITY (FILLPOINT)	750ml ± 10ml	MAX FILLED TIME (P)
CONTAINER WEIGHT	430g APPROX.	
PURSE COMPOSITION	25.39.041 34.13.0716.4002	MAX GAS VOLUME
PROCESS	RETRUSABLE	DESIGN REF.
	NO	EU 4635

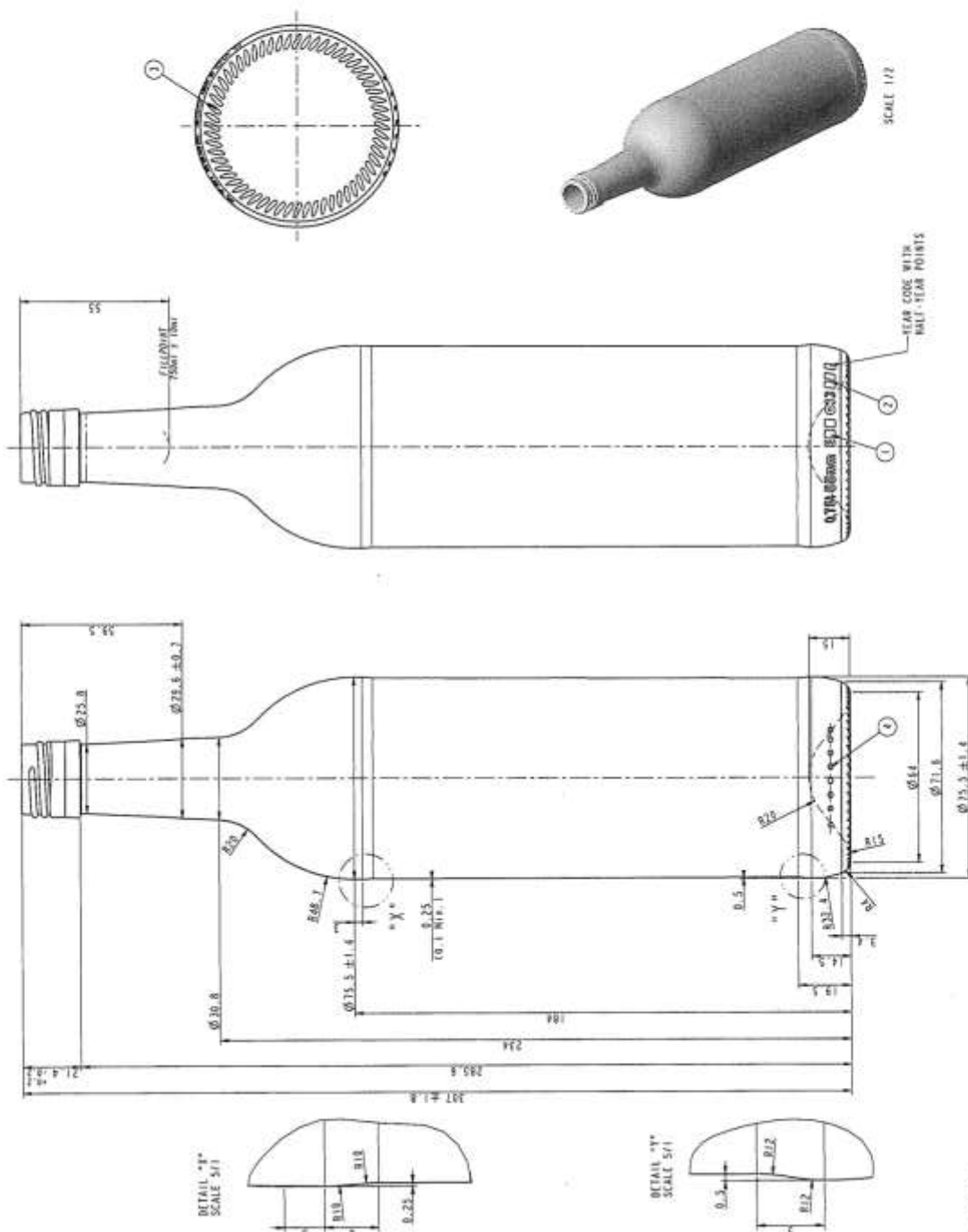
0.75l BORDEAUX

DESIGNER	B.S.	DATE	16.11.2010
CHECKED	B.S.	DATE	22.04.2011
DRAWING NUMBER	K00883	MOULD/SP NUMBER	K00883

O-I GLASSPACK GmbH & co. KG
 Gewerbepark 76
 43027 Dinslaken, Germany
 Tel. +49 231 2009-0
 +49 231 1703-0

**CONTAINER & MOULD ENGINEERING
EUROPE**

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ONLY TELEGRAPHED DIMENSIONS ARE GUARANTEED.

0.4 Czech drive: 101099

English draw: 929050

CATEGORY #11C	HAZ. ANGLE 7.5-10
MAX. VERTICAL VOLUME 5.4 mm	WEIGHING CONTAINER #11C
FRESH SAP NUMBER 4480	FRESH SAP CETIC AC. 30.15.2003
WAXING NUMBER 17.0 mm	MAX. FILLED NAME # 15.5 mm
CONTAINER OVERFLOW CAPACITY (BRIKPAK) 76.7ml APPROX.	
CONTAINER RATED CAPACITY (BRIKPAK) 73.0ml ± 1ml	
CONTAINER WEIGHT 480g APPROX.	
FRESH DESIGNATION #1, #2, #3, #4, #5, #6, #7, #8, #9, #10, #11, #12, #13, #14, #15, #16, #17, #18, #19, #20, #21, #22, #23, #24, #25, #26, #27, #28, #29, #30, #31, #32, #33, #34, #35, #36, #37, #38, #39, #40, #41, #42, #43, #44, #45, #46, #47, #48, #49, #50, #51, #52, #53, #54, #55, #56, #57, #58, #59, #60, #61, #62, #63, #64, #65, #66, #67, #68, #69, #70, #71, #72, #73, #74, #75, #76, #77, #78, #79, #80, #81, #82, #83, #84, #85, #86, #87, #88, #89, #90, #91, #92, #93, #94, #95, #96, #97, #98, #99, #100	MAX. GAS VOLUME 15.5 ml ± 1 ml
PROCESS #11C	SCHEMATIC 48-01504

0.75l Bordeauxflasche

DESIGNER #11C	DATE #11C
DESIGNER #11C	DATE #11C
DRAWING NUMBER 080023	MOLDING NUMBER 080944

- T = TRAVERSE
- F = CAVITY NO.
- S = STOPPING
- C = CAVITY CODE

LIPERA s.r.o., Podivínská 1470, 691 02 Velké Bílovice | tel.: +420 602 747 484 | email: obchod@lipera.cz

KARTA JAKOSTI - QUALITY CARD											
	Výrobek / Product: Láhev na víno / Wine bottle 75 cl BORDEAUXFLASCHE										
Výroba výrobku č. / Drawing product no: 101060	Ústí - typ / Finish - Type: BVS 30 H 60 Ústí - výkres č. / Drawing No: 109050 Barva / Colour: Zelená / Green / Uvaz Skaf / Navratný / NRET SAP: *****										
Zarovnaný objem Brimful capacity	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">767.0</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">757.0</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">777.0</td> </tr> </table>	767.0	min.	757.0	max.	777.0					
767.0	min.	757.0	max.	777.0							
Jmenovitý objem Nominal capacity	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">1 ks 750.0 (z 1 bod)</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">740.0</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">760.0</td> </tr> <tr> <td style="width: 40%; text-align: center;">X = 750.0 (z 1 bod)</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">746.5</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">753.5</td> </tr> </table>	1 ks 750.0 (z 1 bod)	min.	740.0	max.	760.0	X = 750.0 (z 1 bod)	min.	746.5	max.	753.5
1 ks 750.0 (z 1 bod)	min.	740.0	max.	760.0							
X = 750.0 (z 1 bod)	min.	746.5	max.	753.5							
Rozměry ústí a hrdla / Finish diameter											
Vnitřní průměr ústí Internal finish diameter	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">20.0</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">19.0</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">20.5</td> </tr> </table> - mm od okraje ústí	20.0	min.	19.0	max.	20.5					
20.0	min.	19.0	max.	20.5							
Vnitřní průměr ústí Internal finish diameter	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">-</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">-</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">-</td> </tr> </table> - mm od okraje ústí	-	min.	-	max.	-					
-	min.	-	max.	-							
Vnitřní průměr hrdla - průnik Bore diameter	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">-</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">17.0</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">-</td> </tr> </table> mm od okraje ústí	-	min.	17.0	max.	-					
-	min.	17.0	max.	-							
Vnější průměr hrdla Neck outside diameter	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">29.5</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">28.9</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">30.3</td> </tr> </table> 59.5 mm od okraje ústí	29.5	min.	28.9	max.	30.3					
29.5	min.	28.9	max.	30.3							
Průměr uzavíracího kroužku Locking ring diameter	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">26.1</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">25.8</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">26.4</td> </tr> </table>	26.1	min.	25.8	max.	26.4					
26.1	min.	25.8	max.	26.4							
Průměr zesilovacího kroužku Bead diameter	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">28.3 / 28.9</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">28.0 / 28.6</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">28.6 / 29.2</td> </tr> </table>	28.3 / 28.9	min.	28.0 / 28.6	max.	28.6 / 29.2					
28.3 / 28.9	min.	28.0 / 28.6	max.	28.6 / 29.2							
Průměr závitového ústí Thread finish diameter	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">28.3</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">28.0</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">28.6</td> </tr> </table>	28.3	min.	28.0	max.	28.6					
28.3	min.	28.0	max.	28.6							
Výška ústí Height finish	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">21.4</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">21.2</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">21.6</td> </tr> </table>	21.4	min.	21.2	max.	21.6					
21.4	min.	21.2	max.	21.6							
Rozměry těla / Body diameter											
Průměr těla - kontaktní část Body diameter -	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">75.5</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">74.1</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">76.9</td> </tr> </table>	75.5	min.	74.1	max.	76.9					
75.5	min.	74.1	max.	76.9							
Etiketová část - hloubka Label area	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">0.25 / 0.5</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">0.1</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">-</td> </tr> </table>	0.25 / 0.5	min.	0.1	max.	-					
0.25 / 0.5	min.	0.1	max.	-							
Výška Height	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">307.0</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">305.2</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">308.8</td> </tr> </table>	307.0	min.	305.2	max.	308.8					
307.0	min.	305.2	max.	308.8							
Teplý povlak / Hot end coating / Thickness / TC - 100											
Tloušťka pokovení ústí Hot end coating thickness - finish	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">0</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">-</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">10</td> </tr> </table>	0	min.	-	max.	10					
0	min.	-	max.	10							
Tloušťka pokovení v těle Hot end coating thickness - body	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">35</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">30</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">50</td> </tr> </table>	35	min.	30	max.	50					
35	min.	30	max.	50							
Studený povlak / Cold end coating / Tegogloss RP 40 LT											
Lubricita těla / hrdla Cold end coating - slip angle	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">14°</td> <td style="width: 10%; text-align: center;">min.</td> <td style="width: 10%; text-align: center;">8°</td> <td style="width: 10%; text-align: center;">max.</td> <td style="width: 30%; text-align: center;">17°</td> </tr> </table>	14°	min.	8°	max.	17°					
14°	min.	8°	max.	17°							
Speciální požadavky / Special Requirements											
Vypracoval / Done by: Mladík Šim	Prokontroloval / Checked by: Ing. Eva Běláková										
Provedl / Made by: V. Krala	Provedl / Made by: Rostislav NG User WRT										
Datum: 18.2.2012	Datum:										



O-I Manufacturing
Czech Republic, s.r.o.
Husáková 117 25 001
250 68 Třebíč

Skontrol Měří / Approved by Customer:

Datum:



O.I Manufacturing Czech Republic, a.s.
Administrative Office
41703 Dubí u Teplic
Ruská 84
Phone : +420 417517211

OE02 BALICÍ LIST

* Váha se může lišit kolem ±5%
z výrobně technických důvodů

172015 - 75CL BD WINE BVS P FLINT 06IPO (P)

Tvar : 100883 Staré označení mat. : 000000 Výkres : EU-100883/03
Barva : Bezbarvá Ústí : BVS 30H50/STELVIN 30/60 B804

DETAIL BALENÍ

Láhev-Rozměry : H308.0 mm - Ř74.6 mm - 430.0 g (460.6 g)

ZÁKLADNÍ INFORMACE BALENÍ

P - 3 Plastová proložka > Cartonplast
Krycí vrstva POSLEDNÍ vrstvy (Papírová proložka vrstvená)

01 = PE plena PŘÍPEVNĚNA na paletu >> Plus plastová proložka

Vel. formátu mm	: 1193.6 x 979.1	Využitá plocha	: 98.7 %
Výška palety mm	: 2003	Počet vrstev	: 06
Hmotnost skla kg *	: 601	Hmotn. palety kg *	: 644
Výrobků na paletě	: 1398	Výrobků na vrstvě	: 233

Vyvořit balení > 01, 8R*16F, 7R*15F

Číslo položky Popis

SEZNAM MATERIÁLU

Číslo položky	Popis	SEZNAM MATERIÁLU	Množství	Hmotnost
41011	401.06 Paleta	Průmyslová (T5) 1200x1000	134	25
80409	/ A000.00 - PE plena PE plena připravená na paletu - 6x !!!	80µm 1400 x 1200 mm	1	0.123
60210	/ 80210 - Pl. prol. (sandwich)	CPL 1200x1000x3,0	6	16.200
89110	/ A504.72 - Proložka	1205x 980x140 KRAFT B175	1	0.930
89394	/ A000.00 - PE fólie PE fólie nepodhrnuta pod paletou ANI v rozích !!!	110µm 1300x550	1	0.490
Délka fólie = 2,713 m				0.000

TEXT PRO VÝROBU INFORMACIONEN :

!!! PE plena připravená na paletu - 6x !!!
!!! PE fólie nepodhrnuta pod paletou ANI v rozích !!!

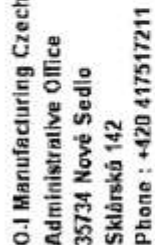
Vytvořil : 29.1.2013 JAROSL

Změnil : 24.06.2013 Míloslav Zima

Přezk. :

Datum :

Schválil :



Phone : +420 417517211

O.I Manufacturing Czech Republic, a.s.

O.I Manufacturing Czech Republic, a.s.

Schwäbisch :

LIPERA s.r.o., Podivínská 1470, 691 02 Velké Bílovice | tel.: +420 602 747 484 | email: obchod@lipera.cz